PEROT MUSEUM OF NATURE & SCIENCE AIA TAP AWARDS 2014

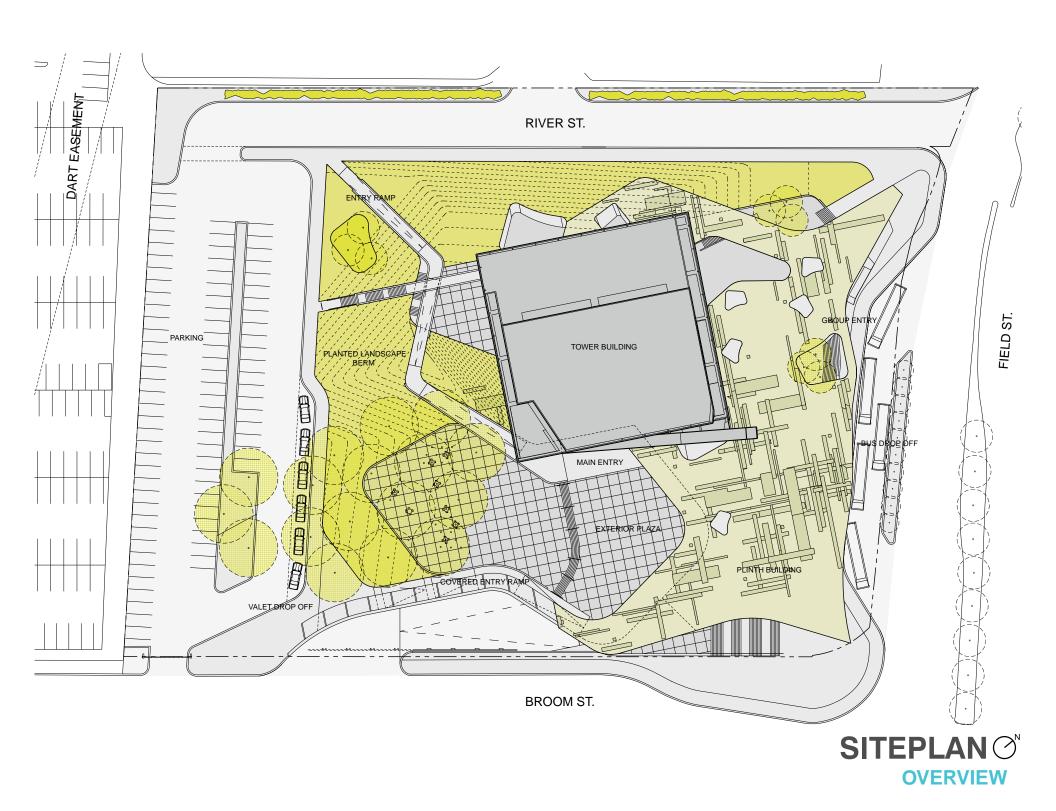


"The extensive use of BIM in the early design phases by the architect, engineers, and contractor resulted in a more thorough coordination between all building systems as well as more precise control of material quantities and pricing. This integrated team work continued throughout the fabrication and construction phases. BIM was not only used for clash detection but also as an integral part of the shop drawing process to reduce the review time and increase quality control. The use of BIM also assisted in the development of several innovative construction techniques for the geometrically complex areas of the project; the precast concrete façade, main lobby ceiling and the theater ceiling and walls.

This integrated approach to design and project delivery increased efficiency and maximized value throughout the project lifecycle."

- Client Statement

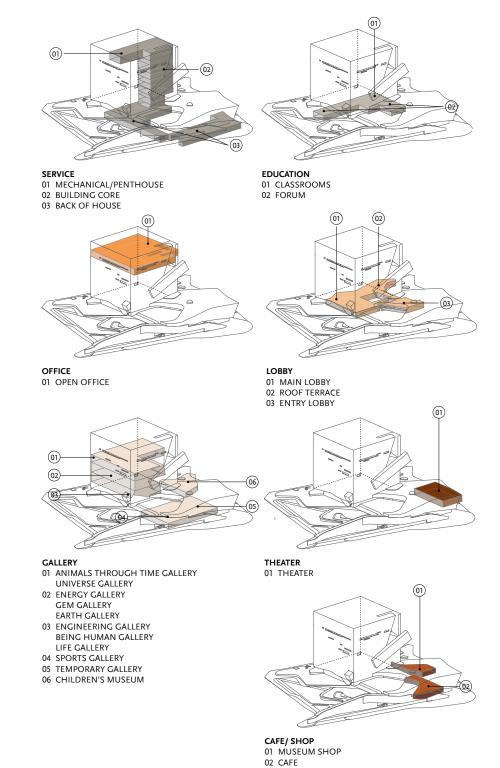
OVERVIEW



The new Perot Museum of Nature & Science in Victory Park will create a distinct identity for the Museum, enhance the institution's prominence in Dallas and enrich the city's evolving cultural fabric. Designed to engage a broad audience, invigorate young minds, and inspire wonder and curiosity in the daily lives of its visitors, the Museum will cultivate a memorable experience that will persist in the minds of its visitors and that will ultimately broaden individuals' and society's understanding of nature and science.

The Museum will strive to achieve the highest standards of sustainability possible for a building of its type. High performance design and incorporation of state of the art technologies will yield a new building that will minimize its impact on the environment. This world class facility will inspire awareness of science through an immersive and interactive environment that actively engages visitors. Rejecting the notion of museum architecture as neutral background for exhibits, the new building itself becomes an active tool for science education. By integrating architecture, nature, and technology, the building demonstrates scientific principles and stimulates curiosity in our natural surroundings.

The new 180,000 square-foot facility is a center for education, exploration, and discovery. It features lively exhibits, vivid contextual displays of the museum's



OVERVIEW



collections, state-of-the-art technology, multimedia presentations and handson activities. Standing 14 stories tall, the museum features ten permanent exhibition halls including a children's museum, an outdoor playspace/courtyard, a traveling gallery that will host world-class exhibitions, and a ground level workshop exhibit surrounded by large windows, allowing the public to view activities. The facility includes an expansive, glass enclosed lobby connected to an outdoor terrace, a multi-media digital cinema with seating for 300, a retail store and offices for museum staff.

Attached to the facility is an acre of roofscape comprised of native, droughtresistant grasses that reflect Texas' indigenous landscape, a large shady grove of East Texas native canopy trees, and an assortment of native flowering plants surrounding the roof deck terrace and museum lobby. The skin of the museum, designed to emulate a geologic formation, includes 700 pre-cast, custommolded concrete sections. The building features a 54-foot continuous-flow escalator contained in a 150-foot glassenclosed tube. This glass-enclosed escalator extends outside the building and provides unobstructed views of the museum and the city skyline. A large, urban plaza wrapped around the side of the facility accommodates cafe tables, seating, and three water features available for gatherings and public events.

OVERVIEW



"It became natural for the team to solve each issue within the 3D model, which saved the project time and money and delivered a high quality project."

- Contractor Statement





The colocation of design and construction teams was the foundation to the Integrated Project delivery enabling and creating opportunities to collaborate-at any point in the day, on any subject-without having to schedule specific meetings around busy calendars at off-site locations. Colocating key stakeholders at the Perot Museum of Nature and Science job site integrated people, systems, business structures and practices into a process that collaboratively harnessed the talents and insights of all participants which optimized efficiency through all phases of design, fabrication and construction, eliminating waste and maximizing value throughout the project life cycle.



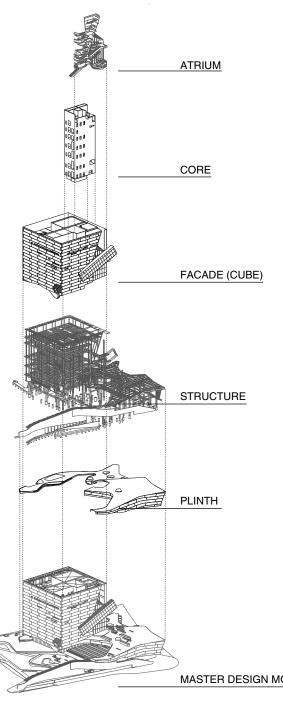
A comprehensive BIM model was maintained throughout the design and construction process. The model was used for visualization and validation, trade coordination, virtual prototyping, quantitiv take-offs and cost estimating, 4d construction sequencing and fabrication.

Model Authoring

Architect Structural Engineer **MEP Engineer** Facade Consultant General Contractor Steel Contractor MP Contractor Architectural Precast Contractor **Exterior Glazing Contractor** Framing and Drywall Contractor

Model Review and Coordination

Architect Structural Engineer **MEP Engineer General Contractor** Owner



The success of the Perot Museum of Nature and Science relied on an integrated BIM process that allowed for the simultaneous exploration of complex architectural spaces and the coordination of intricate building systems through 3D modeling, rapid prototyping of details and extraction of 2-D documentation from a comprehensive BIM model. The process depended upon a collective investment in the comprehensive BIM. Cross-platform interoperability was accommodated through industry standards and proprietary processes allowing for a seamless workflow between the architect, project consultants, and subcontractors. The accuracy of the design BIM allowed the team to share the detailed 3-D models with the client, consultants, and eventually subcontractors. Subsequently, these models were used for 3-D coordination of shop drawings, CNC fabrication, and frameworks for installation of complex building components. The reliability of the design model built trust among the project stakeholders allowing for an open and integrated approach to the delivery of the project. This integrated BIM approach, allowed the project team to deliver a stateof-the-art, world-class museum on budget and ahead of schedule.

MASTER DESIGN MODEL





Quality Control began with Preconstruction, all subcontractors were short-listed based on a series of pre-established criteria. The short-listed subcontractors were then interviewed jointly by the design team, owner and general contractor and a joint decision was made regarding which subcontractors to bring on to assist with the design process. Early subcontractor involvement allowed the design team to utilize subcontractor experience and capabilities while developing the design details.







The project team utilized full scale construction mock-ups to establish a baseline expectation for a variety of components of the project, including the concrete core walls, polished concrete flooring, ornamental stairs, fourth floor mezzanine guardrails, concrete "V" columns and the double curved concrete light well walls. Co-location provided the opportunity for the construction team to receive direct feedback from the architect and client on the mock-ups allowing for all necessary adjustments to be made immediately.





By providing a shared project server and employing tablets, construction technology quickly moved from the office trailer to the field. The project team used these technologies to review construction progress, monitor quality, ensure design intent and transmit information to the entire design team. All team members, including subcontractors, were given access to the system providing a single environment for documenting and tracking construction progress. This combination of technologies was used exclusively during the punch list phase of the project allowing for all comments and notifications to be communicated to the proper trades in real-time eliminating the time typically lost waiting for the team to issue formal documentation.

PROCESS IMPLEMENTATING THROUGH TECHNOLOGY



Tracking the total project schedule allowed the entire team to understand the expectations surrounding project deliverables. This process was so successful on the Perot Museum of Nature and Science project that the design team never missed a design package delivery date and the General Contractor never missed an estimate delivery date.

The team used the holistic project schedule as a guide and continued to refine the schedule as the team moved into different phases of the project. These procurement activities included items such as:

- Scopes of work
- Subcontractor negotiations
- Materials submittal and review
- Material fabrication
- Material delivery

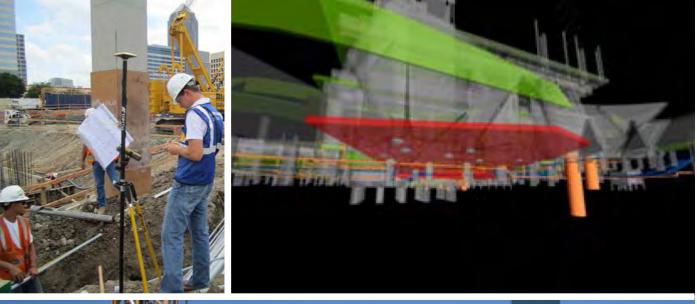
The urban location of the project and the expansive footprint provided logistically challenges to the site limiting lay down areas. To resolve the site and logistic constraints just-in-time deliveries were implemented for all trades; materials were brought to the site and installed on the same day.

PROCESS

"The Perot Museum of Nature of Science provided our office with the opportunity to advance the use of technology through an integrated BIM approach. Collective investment in an integrated approach to design and delivery allowed the project team to work collaboratively and collectively throughout the project lifecycle. The shared investment in BIM by all stakeholders provided the open platform necessary to delivery this stateof-the-art museum on budget and ahead of schedule."

- Architect Statement

INNOVATION





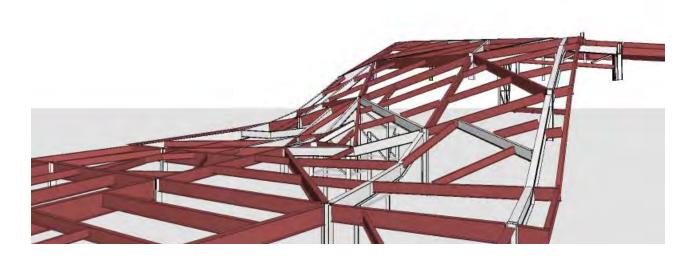
During excavation, an abandoned structure, dated to 1926, was discovered. The structures location conflicted with the museum's foundation and the main electrical feeds for the building. The traditional solution would have been to remove the structure, and complete the foundation as designed. Instead, the team used GPS to survey the location of the bridge. By modeling the existing structure, the engineers were able to develop a structure that "fit" around the existing bridge. The team laid out six piers, piercing through the structure as necessary, providing support for a structural platform above. The team's innovative use of technology averted what would have been a six-to-eight week delay to the project schedule.

ROI: AVOIDED 8 WEEK DELAY IN CONSTRUCTION SCHEDULE





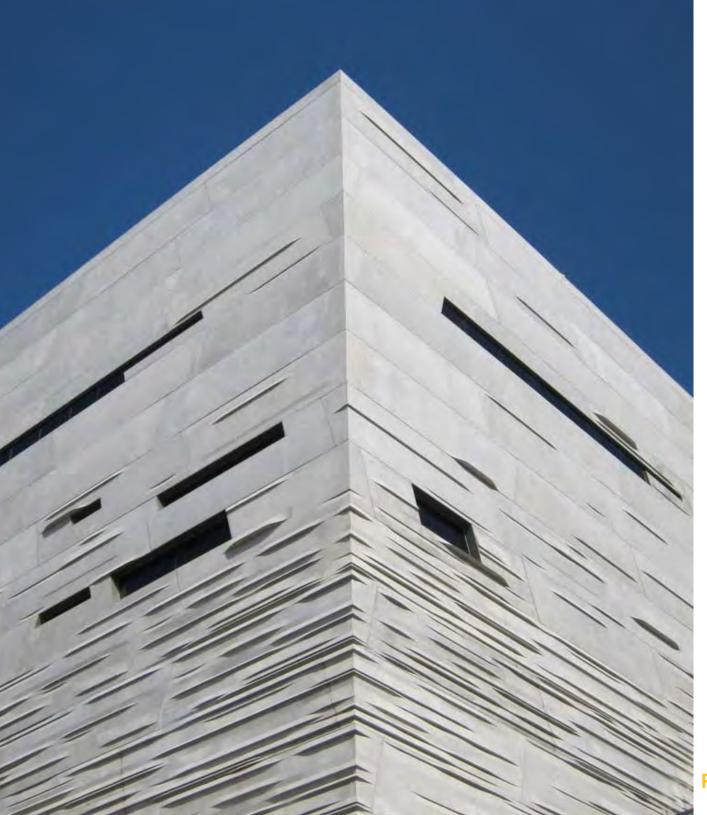
The complexities of the plinth design were overcome by utilizing BIM technology to coordinate and produce the shop drawings. The architect required the model be sent, along with the shop drawings, in order to verify that the design geometry was maintained. The coordinated model information was then used for shops and CNC fabrication. The coordination process using the 3D model prior to fabrication of this complex structural steel frame with few 90-degree connections allowed for 860 tons of steel with 8,400 connections to be installed without a single RFI. In addition almost all connections were bolted and not one required modification allowing structural steel erection to end a week ahead of schedule.



ROI:

AVOIDED ALL POTENTIAL DELAYS IN CONSTRUCTION SCHEDULE.
AVOIDED ANY IN-FIELD ADJUSTMENTS TO ALL PREFABRICATED STEEL MEMBERS.
STEEL ERECTION FINISHED 1 WEEK AHEAD OF SCHEDULE



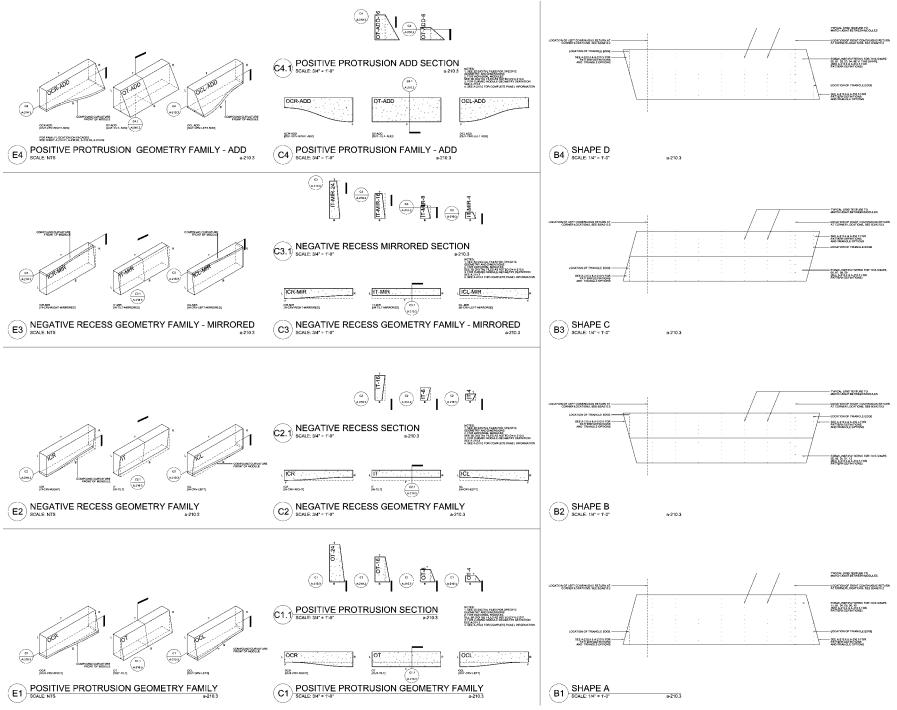


The museum was designed to emulate a geologic formation rising from the Earth. Each panel consists of a series of striations that project from the panel and/or recess into the panel, creating a dynamically textured façade. The facade includes 700 precast panels that maintain continuity of all geometries across panels. To keep the project within budget, the design team developed a component based mold system with 39 geometry families (recessed components and protruding components), that were arrange on 4 panel shapes in 12 patterns. The component families were assembled into a panel mold; after the precast panel was poured and cured it was removed and the component families could then be disassembled and then reassembled into a new panel type. The systematic use of component molds allowed the design team to deliver a custom 3-dimensional façade that appears to be random and natural.

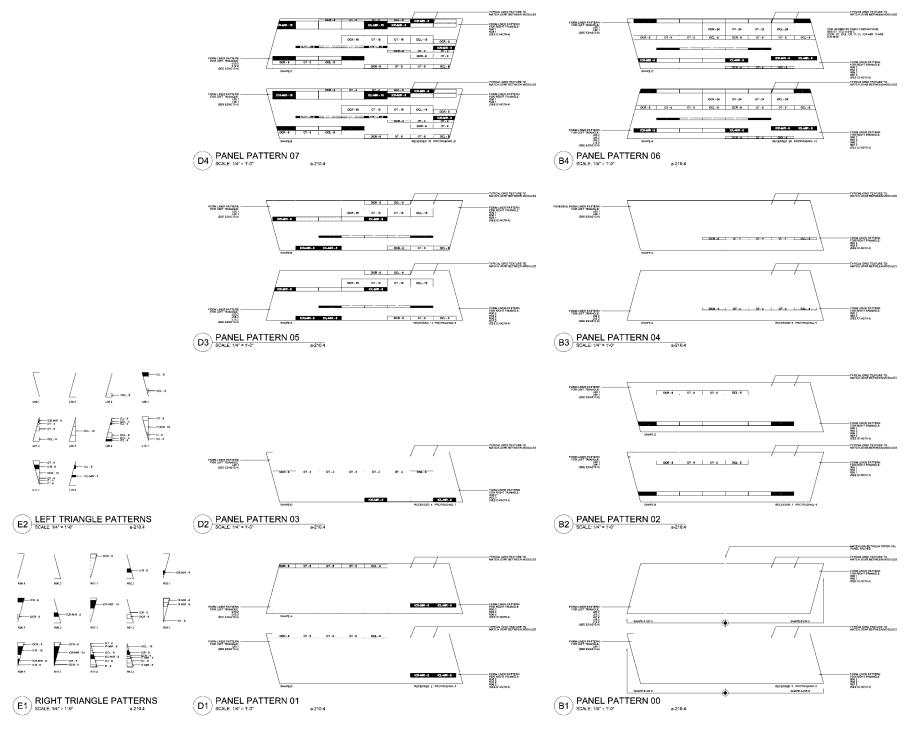
ROI: CUSTOM FACADE SYSTEM DESIGN AND DELIVERED ON BUDGET AND SCHEDULE.







PRE-CAST CONCRETE FACADE





















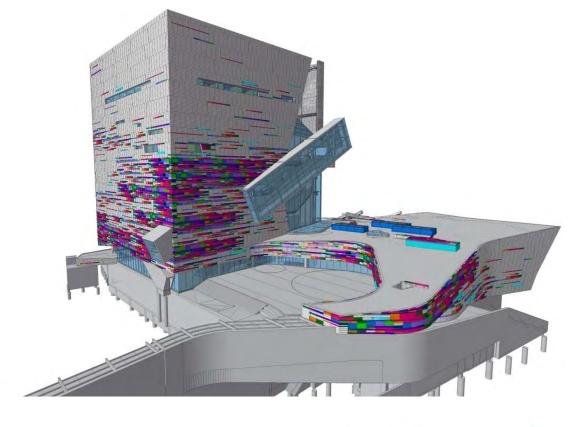
PRE-CAST CONCRETE FACADE

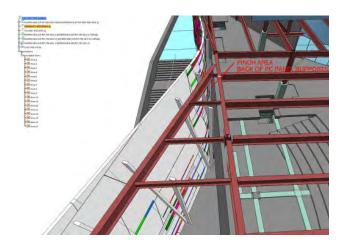


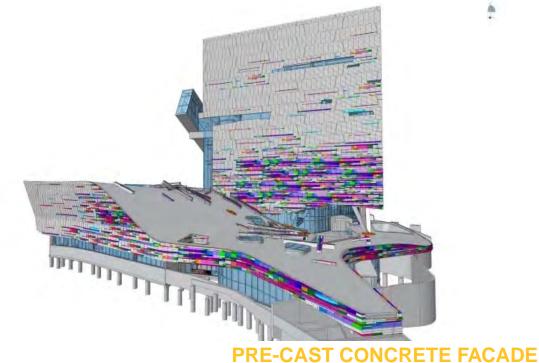




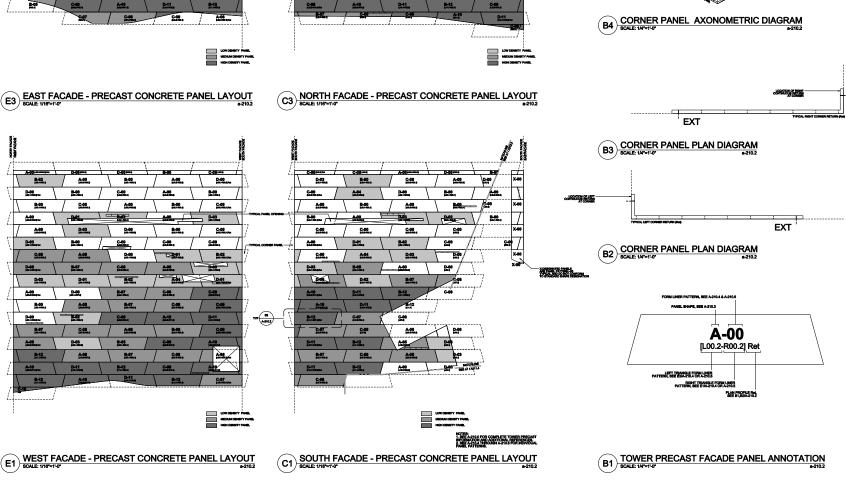
The precast concrete façade was engineered and fabricated based on a 1 to 1 BIM model developed by the design team. As part of the design process the architect develop a systematic approach to organizing the façade. The parametric model provided an environment for the development of individual panels and helped establish the adjacency rules for the overall facades.



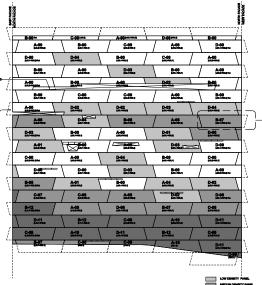




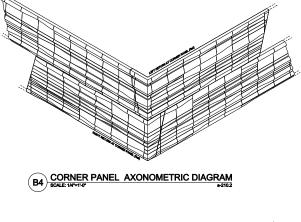
PRE-CAST CONCRETE FACADE

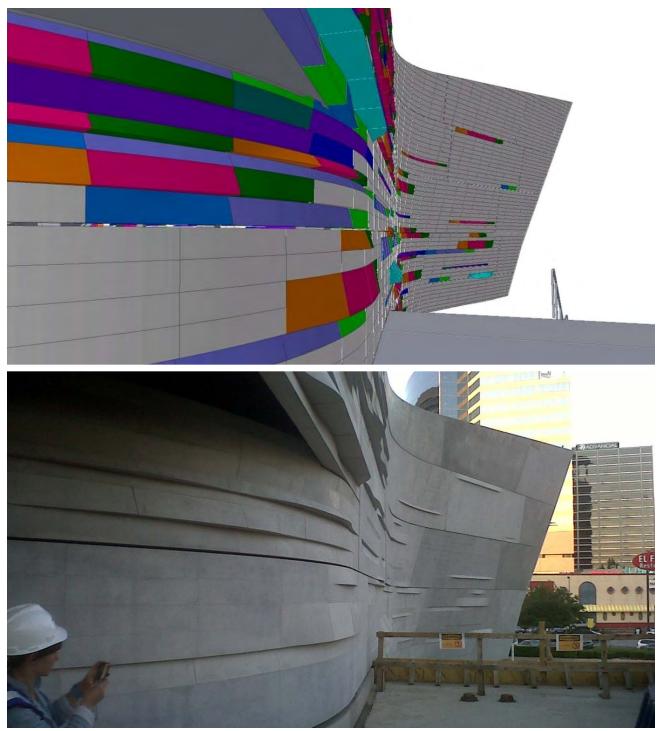


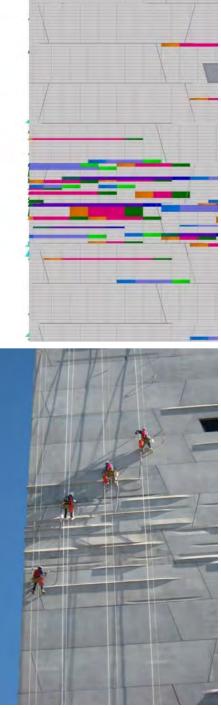
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PRE-CAST CONCRETE FACADE



RE-CAST CONCRETE FACADE





Installation of the precast concrete in the atrium presented its own set of challenges. The first challenge was how to get the panels into the building. The space was too small to allow the tower crane block to fit through the opening at roof level. To resolve this issue, 150' chokers (a rigging for the precast panels) were provided, which allowed the block to remain outside of the building structure. After the panel was lowered into the building, the steel erector used a chain fall hoist to pull the panel into the space and a separate chain fall hoist to pull it into position to be welded to the structure. While the process seems simple, the concrete panels weighed in excess of 17,000 pounds which was a major obstacle with mechanical chain fall hoists. In addition, this task was performed without any safety incidents.

ROI:

- PROCESS PLANNING ALLOWED FOR PANEL INSTALLATION WITHOUT ANY SAFETY INCIDENTS.

ΙΝΝΟΥΑΤΙΟ

PRE-CAST CONCRETE ATRIUM













The organic geometry of the lobby ceiling is created by a series welded wire mesh panels precisely shaped and located in space. Measurements obtained from design BIM, which was the contractual deliverable, allowed the construction team to create a custom system that gives the ceiling the appearance of a continuous panel.

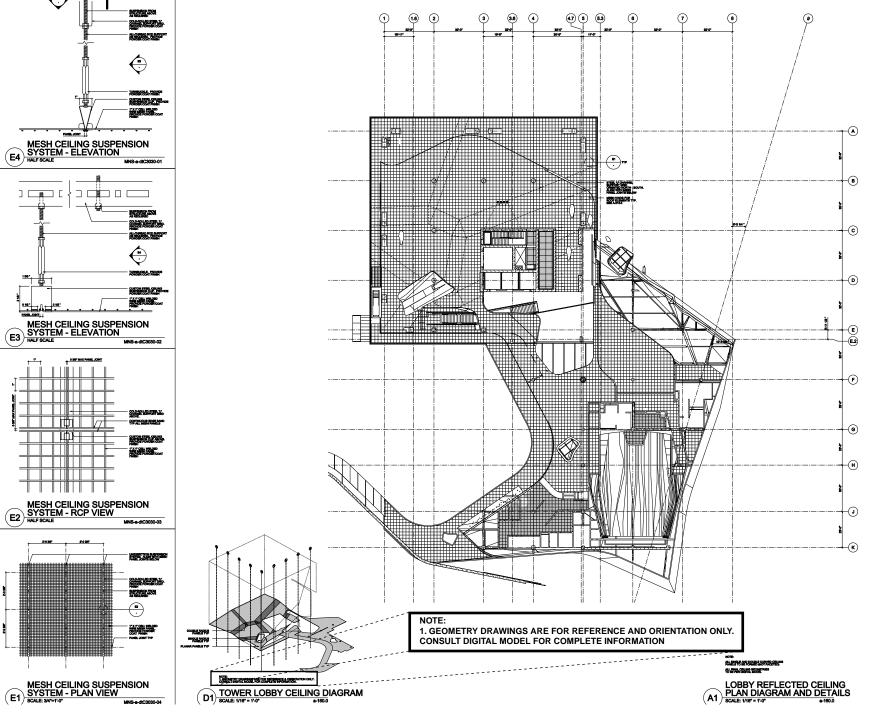
Paramount to this design is a custom fastening system that ties the corners of each panel together while accommodating the unique geometries of the ceiling. This meant that all panels had to be individually fit during installation. To construct the ceiling's complex geometry, the team used the BIM model and robotic total stations to establish precise elevation points of the ceiling's form. The crew established approximately 9,000 elevation points extracted from the design BIM to determine the pitch and slope of the ceiling and height of the ceiling hangers.

ROI:

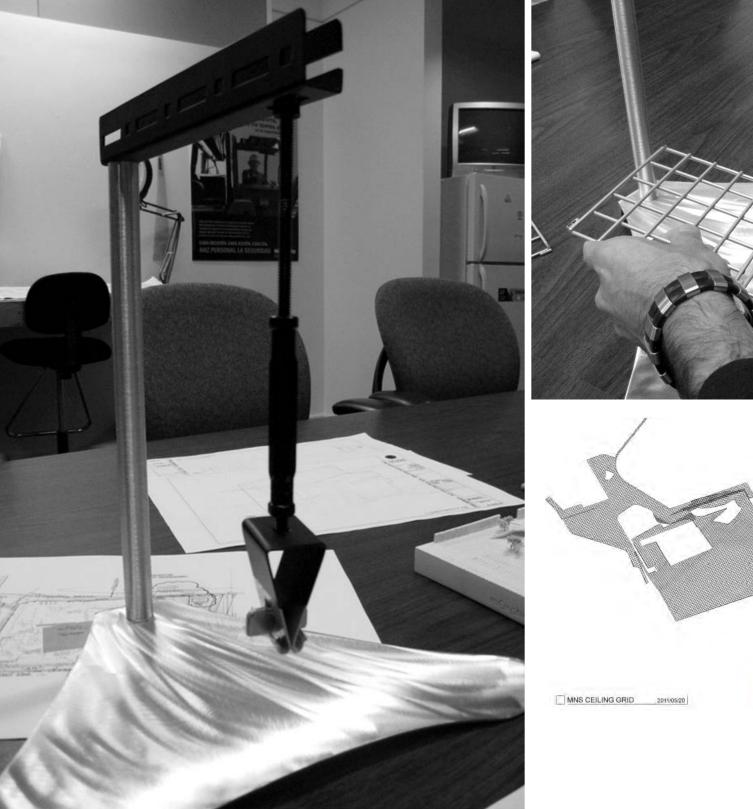
- AVOIDED 3 MONTH INCREASE IN CONSTRUCTION SCHEDULE

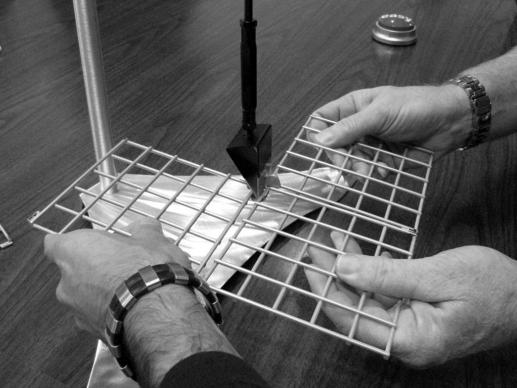
- AVOIDED ALL MAN HOURS AND COSTS ASSOCIATED WITH ENGINEERING AND REVIEW OF SHOP DRAWINGS.

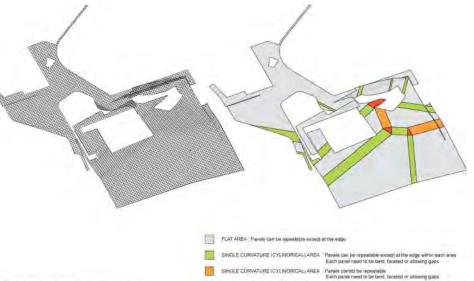




LOBBY CEILING







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LOBBY CEILING

LOBBY CEILING

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The theater design, a set of compound curves covered by stretched fabric, was created by extracting a series of cross sectional profiles from the design BIM. The profiles are made up of 4-foot by 12-foot sheet metal sections (to fit the mechanical contractors requirements). Each unique section was fabricated using a CNC plasma cutter. The sheet metal is suspended from the ceiling with conventional hangers and the walls are fastened directly to the substrate. The sections were then covered with a drywall substrate and 1 inch rigid-board acoustical insulation to provide a smooth surface for the fabric which was stretched over the ceiling and walls and fastened to a fabric rail at the corners. The final installation was supported by a 12'x12' mock-up, which took approximately five weeks to design and develop. The resulting process allowed, the ceiling and walls of the 60foot by 80- foot theater to be framed in two weeks. The job would have taken five to six times longer, and required more manpower.

ROI: 12 WEEK REDUCTION IN CONSTRUCTION SCHEDULE









& YOUNG

The prefabricated distribution shaft is a steel structure that stands 170 feet tall and contains all of the vertical mechanical/ plumbing systems. As prefabrication was something the City of Dallas was not accustomed to, the team had to develop a specific and detailed plan to allow inspections to take place as required to meet the city's codes. Once the structural concrete core topped out, the shaft was delivered to the site where each section of the shaft was carefully rigged and hoisted into the core. All five sections were set in a one day period. At each floor level, connections were made between each section to create one continuous piping and duct system through the height of the building.

ROI:

-70 DAY ACTIVITY REDUCED TO A SINGLE DAY.

- ENGINEERED OUT ALL SAFETY HAZARDS FOR ALL STAFF WHO WOULD HAVE ENTERED SHAFT. -PROVIDED PERMANENT MAINTANENCE ACCESS FOR END USER.

INOVATION

REFABRICATED VERTICAL MEP



The structural engineering for the facade required erecting precast panels in a continuous spiral around the building, loading all sides of the building uniformly. Since the façade needed to be assembled sequentially, it was impossible to leave out a single panel. To resolve this challenge, the team developed a plan to place the hoist on the inside of the passenger elevator shaft.

ROI:

- Precast was installed as designed.

- Building envelope was dried in the desired sequence, allowing downstream trades to proceed.

- Interior work proceed as scheduled.

- Exhibitor work was started ahead of schedule.

- Contributed to project achieving early completion and early opening.





The Perot Museum of Nature and Science is currently on track to receive a LEED Gold rating from the United States Green Building Council and was awarded a level four Green Globe rating, the highest sustainable Green Globe certification possible. In the United States, this facility is one of only five projects to receive four Green Globes and is the only Green Globe-certified museum.

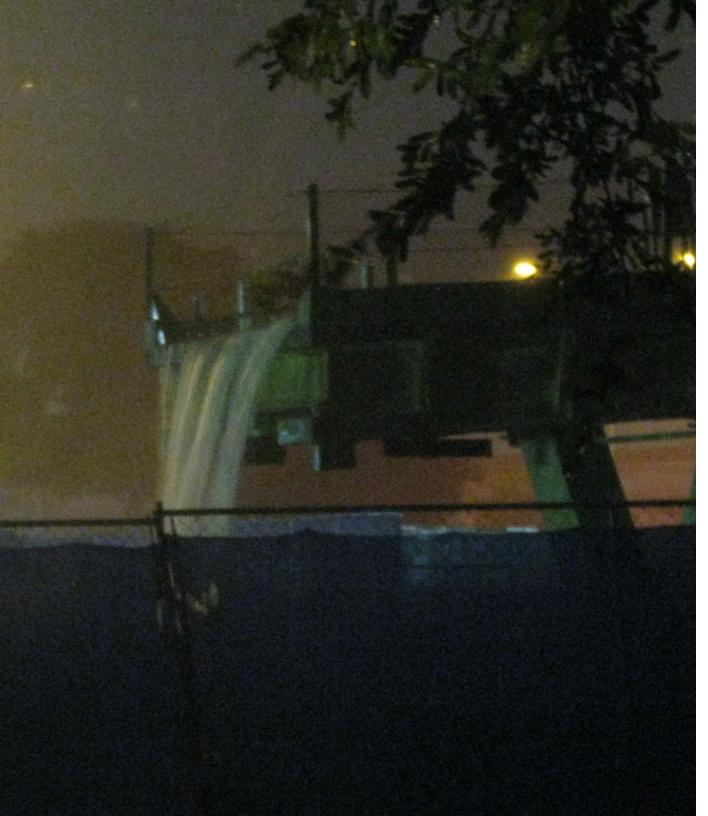




HIGH REPLACEMENT CONTENT CONCRETE MIIXES

High-replacement content concrete mix designs were utilized as part of their sustainability strategy for recycled content towards achieving LEED points. One of these mix designs used 50% fly ash in lieu of cement, which is a fairly common practice, however, the second mix utilized 50% slag replacement for the cement. This had never been used in the Dallas market or by any of the project's readymix providers. To overcome this challenge the design team worked with the concrete suppliers to develop a strength analysis of the new proposed mixed design utilizing the slag mix. By working with the contractor and concrete suppliers we were able to achieve the LEED requirements by utilizing the new slag mix design and introduction of a new product type to the Dallas market.

SUSTAINABILITY



WATER COLLECTION AND REUSE

A gravity-fed waterfall and 'raintubes' that reveal the journey of water from roof to cistern, a building dashboard that displays data about water capture and reuse, and an integrated system that diverts 100% of site runoff for toilets and landscape irrigation; these features are part of a systems design that both integrates and celebrates water conservation at the new Perot Museum of Nature and Science

SUSTAINABILITY









DOZERS AND DONUTS

Local elementary school children were brought to the construction site to discuss current construction process and potential careers in construction. To keep the event interesting, we viewed the building features in the BIM model and then pointed out these same building features being constructed real-time.

PHILANTROPIC AND EDUCATIONAL TOURS

The museum was funded solely from donations and key to this process was the availability for visitors to tour the museum while it was under construction, getting perspective donors excited about the project. The design team was instrumental in assisting the museum with the tours and ensuring safety on an active construction site. This iconic museum drew interest from peers in the A/E/C industry curious about the new and innovative construction techniques taking place on the project. The design team provided tours for design firms and architectural students from around the country.













